



DukeNUS
Medical School



Centre of
Regulatory Excellence

GRADUATE CERTIFICATE IN PHARMACEUTICAL REGULATION

GMS5004: Regulation of Pharmaceutical Manufacturing

27 – 31 October 2025

Venue: White Space Room (Level 2), Academia, 20 College Road, Singapore 169856

WORKSHOP PROGRAMME

Learning outcomes

- Explain the importance of manufacturing and quality control for pharmaceuticals
- Describe the controls and regulatory requirements on product stability and specifications
- Assess and critique mock reviews of dossier materials
- Explain the utility of a systems approach to quality control
- Review the upcoming regulatory trends in CMC regulatory landscape



Graduate Certificate in Pharmaceutical Regulation
GMS5004: Regulation of Pharmaceutical Manufacturing

27 – 31 October 2025

Day 1 – 27th October, Monday

	Topic	Speaker/ Organisation
8.00am	Registration	
8.30am	Welcome	
8.45am	Workshop Briefing	Dr Rathi Saravanan Lead Education Associate Centre of Regulatory Excellence (CoRE) Duke-NUS Medical School
9.00am	Brightspace Briefing	Mr Osman Mohamad Senior Education Associate Centre of Regulatory Excellence (CoRE) Duke-NUS Medical School
9.15am	Overview of CMC for pharmaceutical products <ul style="list-style-type: none"> • Scope of coverage • Product lifecycle management • ICH guidelines on CMC 	
10.00am	Refreshment Break	
10.15am	Overview of ICHQ8 – ICHQ12 guidelines <ul style="list-style-type: none"> • Concepts and Principles • Tools, approaches and systems 	
Session 1: CMC Requirements for Pre-market – Control of Impurities		
10.45am	ICH Q3D elemental impurities <ul style="list-style-type: none"> • Elements to be considered in a risk assessment of small molecule and biologic products • Determination of PDE for the common administration routes, including administration routes not established in ICH Q3D 	
11.15am	Case discussion 1 – Managing elemental impurities <ul style="list-style-type: none"> • Identify the elemental impurities that should be considered in the risk assessment of a pharmaceutical product • Understand the different options for converting PDEs to concentration limits 	
12.30pm	Lunch	



1.30pm	Case discussion 1 – Managing elemental impurities (cont'd)
2.00pm	Quality control for small molecule pharmaceutical: Impurities in drug substance (DS) and drug product (DP) <ul style="list-style-type: none">• Concerns during manufacturing, batch release and/or stability testing• Degradation products• Process-related impurities and residual solvents• Mutagenic impurities
3.00pm	Refreshment Break
3.15pm	Case discussion 2 – Impurities <ul style="list-style-type: none">• Identify the impurities to be monitored in a DS and their acceptable limits.• Identify the potential gaps where additional data may be required
5.30pm	End of Day 1



Day 2 – 28th October, Tuesday

	Topic	Speaker/ Organisation
8.00am	Registration	
Session 1: CMC Requirements – Control of Impurities (cont'd)		
8.30am	Quality control for biotherapeutic: ICH Q5A viral safety <ul style="list-style-type: none"> • Analysis of expression construct and cell bank system • Viral safety evaluation 	
9.30am	Case discussion 3 – Viral Clearance <ul style="list-style-type: none"> • Identify appropriate approaches to optimise viral clearance 	
10.00am	Refreshment Break	
10.15am	Case discussion 3 – Viral Clearance (Cont'd)	
11.00am	Quality control for biotherapeutic: Specifications for DS and DP <ul style="list-style-type: none"> • Requirements according to ICH Q6B • Analytical consideration 	
12.00pm	Lunch	
Session 2: CMC Requirements for Pre-market – Specifications		
1.00pm	Quality control for small molecule pharmaceutical: Specifications for DS and DP <ul style="list-style-type: none"> • General requirements • Dosage form or administration route specific requirements • The appropriate specifications limits • Role of Pharmacopoeias, as appropriate 	
2.00pm	Practicum I <ul style="list-style-type: none"> • Identify the critical specifications to be controlled in a DP • Determine the robustness of the scientific rationale for the proposed specification limits 	
3.00pm	Refreshment Break	
3.15pm	Practicum I (cont'd)	
5.30pm	End of Day 2	



Day 3 – 29th October, Wednesday

	Topic	Speaker/ Organisation
8.00am	Registration	
8.30am	Individual and Group assessment	
Session 3: CMC Requirements for Pre-market – Stability		
9.30am	Stability requirements for DS and DP <ul style="list-style-type: none"> Minimum data requirements at regulatory submission and post-approval commitments Bracketing and matricing Extrapolation to extend retest period or shelf life Zone IVb stability data for ASEAN regulatory submission 	
10.30am	Refreshment Break	
10.45am	Stability Requirements for Biotechnological Products <ul style="list-style-type: none"> ICHQ5C - ICH Q5E Challenges in demonstrating stability requirements 	
Session 4: Other Manufacturing Considerations		
11.30am	Role of Good Manufacturing Practice: Basic Principles	
12.30pm	Lunch	
1.30pm	Case discussion 4 – Stability Requirements <ul style="list-style-type: none"> Country-specific requirements for DP stability data 	
3.30pm	Refreshment Break	
3.45pm	CMC Dossier Submission <ul style="list-style-type: none"> ICH CTD and ASEAN CTD QbD Application Challenges 	
4.30pm	Networking	
5.30pm	End of Day 3	



Day 4 – 30th October, Thursday

	Topic	Speaker/ Organisation
8.00am	Registration	
Session 5: CMC Requirements for Post-market Controls		
8.30am	Post-approval CMC controls on marketed products <ul style="list-style-type: none"> • Current <i>versus</i> ICH Q12 approaches • Key aspects of ICH Q12 and current progress • Identification of established conditions (ECs) and categorization of post-approval CMC changes • Management of post-approval changes associated with product or process CMC deviations 	
9.30am	Case Discussion 5 – Post-approval changes <ul style="list-style-type: none"> • Identify CMC changes that require prior approval, notification or if reporting is required 	
10.30am	Refreshment Break	
Session 6: Manufacturing Process Validation and Analytical Control		
10.45pm	Case Discussion 5 – Post-approval changes (cont'd)	
11.15am	Manufacturing process validation of DP <ul style="list-style-type: none"> • Compliance to cGMP requirement • Traditional versus continuous process validation • Continued process verification 	
12.00pm	Lunch	
1.00pm	Practicum II <ul style="list-style-type: none"> • Identify the critical process parameters and manufacturing process validation • Identify common gaps in process validation report 	
3.30pm	Refreshment Break	
3.45pm	Transfer, Validation and Verification of Analytical Procedures	
5.30pm	End of Day 4	



Day 5 – 31st October, Friday

	Topic	Speaker/ Organisation
8.30am	Registration	
9.00am	End-of-Module (EOM) Assessment	
10.00am	Refreshment Break	
10.15am	Review of EOM Questions	
Session 7: Quality Systems Approach to Pharmaceutical Manufacturing and Control		
10.45am	Development and manufacture (DS/DP) via the Quality by Design (QbD) approach <ul style="list-style-type: none"> • Principles and key aspects of ICH Q8 (annex) • Traditional <i>versus</i> enhanced approach in DS/DP development • Real time release testing • Role of multivariate models in regulatory submissions • Principles and key aspects of ICH Q11 	
11.45am	Pharmaceutical quality and risk management	
12.30pm	Lunch	
1.30pm	Implementation of a pharmaceutical quality system <ul style="list-style-type: none"> • Principles and key aspects of ICH Q10 • Potential applications • Differences between a pharmaceutical quality system and a quality (management) system 	
2.30pm	Reflection/ Peer Sharing	Dr Rathi Saravanan CoRE
3.30pm	Break	
3.45pm	Panel Discussion Maneuvering through regulatory barriers for CMC in Asia Pacific – Facilitating access and pandemic preparedness <ul style="list-style-type: none"> • Key challenges in managing CMC issues during submissions to authorities • Aligning to new trends in CMC/ advanced manufacturing • Status of ICH QQ8-12 implementation 	
5.00pm	Graduate Certificate Workshop Conclusion	Prof Silke Vogel Deputy Director, CoRE Senior Associate Dean Graduate Studies Duke-NUS Medical School
5.30pm	End of Workshop	