



## **GRADUATE CERTIFICATE IN MEDICAL TECHNOLOGY REGULATION**

### **GMS5009 Manufacturing and Quality Management System for Medical Devices**

*16 – 20 November 2026*

Venue: Duke-NUS Medical School, Training Room 5C

#### **WORKSHOP PROGRAMME**

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##### **Learning outcomes**

At the end of this workshop, participants should be able to

- Explain the fundamentals of Good Manufacturing Practices for medical technology
- Articulate the concepts and basis of Quality Management Systems in relation to regulatory requirements (in particular the ISO 13485)
- Describe key quality management processes for raw materials, sites, and facilities in manufacturing of medical devices

##### **Target Audience**

- Medical devices and in-vitro diagnostics engineers, researchers, and regulatory/quality assurance professionals.

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### GMS5009 Manufacturing and Quality Management System for Medical Devices

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#### Day 1 – 16 November 2026, Mon

Time	Topic	Speaker/ Organization
8.30am	Registration	
9.00am	Introduction to Graduate Certificate Programme	CoRE Education Team
9.15am	<b>Workshop Briefing</b> <ul style="list-style-type: none"> <li>• Programme overview</li> <li>• Brightspace briefing</li> <li>• Ice breaker activity</li> </ul>	CoRE Education Team
9.55am	Photo Taking Session	CoRE Education Team
8.30am	Registration	
10.00am	Refreshment break	
<b>Session 1: Foundation of Quality Management System (QMS)</b>		
10.15am	<b>Overview of Medical Device Standards</b> <ul style="list-style-type: none"> <li>• Examples of standards applicable to medical devices and how they support regulatory compliance and safe manufacturing</li> </ul>	
11.00am	<b>Group Activity 1: Risk Classification and QMS</b> <ul style="list-style-type: none"> <li>• Understand the relationship between risk class and QMS expectations</li> </ul>	CoRE Education Team
12.30pm	Lunch	
1.30pm	<b>Overview of ISO 13485</b> <ul style="list-style-type: none"> <li>• General flow of the standard</li> <li>• Key definitions and common terms</li> <li>• Quiz (ungraded)</li> </ul>	
2.15pm	<b>QMS Documentation: Requirements and Structure</b> <ul style="list-style-type: none"> <li>• Focus on ISO13485 Clause 4.2 and traceability</li> <li>• Quality Manual, policies, procedures and records</li> </ul>	
3.15pm	<b>Regulatory Inspections of QMS</b> <ul style="list-style-type: none"> <li>• ISO1911 principles for audits</li> <li>• Audit inspections and concerns</li> </ul>	
4.00pm	Refreshment break	
4.15pm	<b>Resource Management (Clause 6)</b> <ul style="list-style-type: none"> <li>• Human resources</li> </ul>	
5.00pm	End	

**Day 2 – 17 November 2026, Tue**

Time	Topic	Speaker/ Organization
8.30am	<b>Registration</b>	
9.00am	<b>Human Factors and Usability Engineering</b> <ul style="list-style-type: none"> <li>• Overview of IEC62366</li> <li>• Human Error as a root cause</li> <li>• Designing of workstations, SOPs, labels</li> </ul>	
9.45am	<b>Group Activity 2</b>	<b>CoRE Education Team</b>
<b>Session 2: Quality Control and Assurance</b>		
10.30am	<b>Refreshment break</b>	
10.45am	<b>Supplier Controls</b> <ul style="list-style-type: none"> <li>• Supplier selection and qualification</li> <li>• Supplier audits and performance monitoring</li> </ul>	
11.30am	<b>Batch Release and Certification</b> <ul style="list-style-type: none"> <li>• Introduction to batch release and its role in MD manufacturing</li> <li>• Examples of tests and evaluations to verify that the product conformity</li> <li>• Routine and non-routine batch release</li> </ul>	
12.15pm	<b>Lunch</b>	
1.15pm	<b>Principles of Risk Management</b> <ul style="list-style-type: none"> <li>• Overview of ISO14971 and risk-based approach</li> </ul> How it links to ISO13485	
2.15pm	<b>Practicum 1: Risk Management in Manufacturing</b>	
3.45m	<b>Refreshment Break</b>	
4.00pm	<b>Practicum 1 (Cont.)</b>	
5.30pm	<b>End</b>	

**Day 3 – 18 November 2026, Wed**

Time	Topic	Speaker/ Organization
8.30am	Registration	
9.00 am	Individual and Group Readiness Assessment (IRA/GRA)	CoRE Education Team
10.15am	Refreshment Break	
<b>Session 3: Manufacturing Practices and Process Controls</b>		
10.30am	<b>Design &amp; Development Controls (Clause 7.3)</b> <ul style="list-style-type: none"> <li>Requirements for each stage, from planning to inputs &amp; outputs, review, verification, validation and transfer</li> <li>How to control D&amp;D changes</li> </ul>	
11.15am	<b>Production and Process Controls</b> <ul style="list-style-type: none"> <li>SOPs for production</li> <li>In-process controls and monitoring</li> <li>Validation and verification of processes (Clause 7.5.6)</li> </ul>	
12.15pm	Lunch	
1.15pm	Group Activity 3	CoRE Education Team
2.15pm	<b>Process Validation</b> <ul style="list-style-type: none"> <li>What is process validation?</li> <li>IQ/OQ/PQ framework</li> <li>Developing validation protocols and reports</li> </ul>	
3.00pm	<b>Practicum 2: Process validation</b>	
3.30pm	Refreshment Break	
3.45pm	Practicum 2 (cont.)	
5.30pm	End	

**Day 4 – 19 November 2026, Thurs**

Time	Topic	Speaker/ Organization
8.30am	Registration	
<b>Session 4: Continuous Improvement of the QMS</b>		
9.00am	<b>Nonconforming Product Controls</b> <ul style="list-style-type: none"> <li>ISO13485 Clause 8.2.4</li> <li>Planning a risk-based internal audit program</li> </ul>	
9.45am	Refreshment Break	
10.00am	<b>CAPA and Improvements</b> <ul style="list-style-type: none"> <li>ISO13485 Clauses 8.5.1 – 8.5.3</li> <li>What are the triggers for CAPA</li> </ul>	
10.45am	<b>Risk-Based Internal Audits</b> <ul style="list-style-type: none"> <li>Clause 8.2.4: rules for internal audits</li> <li>Risk-based auditing</li> </ul> Planning a risk-based internal audit program	
11.45am	<b>Post-Market Surveillance Activities</b> Examples of PMS practices	
12.30pm	Lunch	
1.30pm	Group Activity 4: RWE for Post-Market Surveillance	
2.30pm	<b>Using inspections for continuous improvement of QMS</b> <ul style="list-style-type: none"> <li>Sampling plans (AQL)</li> <li>Tolerance vs. specification</li> </ul> Visual inspection techniques	
3.15pm	<b>Case Discussion 1</b> <ul style="list-style-type: none"> <li>Contract manufacturing</li> </ul>	
3.45pm	Refreshment Break	
4.00pm	Case Discussion 1 (cont.)	
5.15pm	End	

**Day 5 – 20 November 2026, Fri**

Time	Topic	Speaker/ Organization
8.30am	Registration	
9.00am	End-of-Module (EOM) Assessment	CoRE Education Team
10.00am	Refreshment break	
10.15am	EOM Review	
<b>Session 5: Trends and Innovation in QMS and Manufacturing</b>		
10.45am	3D Printed Medical Devices	
11.30am	<b>General Criteria for Medical Testing Laboratories</b> <ul style="list-style-type: none"> <li>• ISO15189: Medical laboratories – Particular requirements for quality and competence</li> <li>• Med lab services include arrangements for requisition, patient preparation, patient identification, collection of samples, transportation, storage, processing and examination of clinical samples, together with subsequent validation, interpretation, reporting and advice, in addition to the considerations of safety and ethics in medical laboratory work</li> </ul>	
12.30pm	Lunch	
1.30pm	<b>Quality Management Systems for Lab Developed Tests (LDTs)</b> <ul style="list-style-type: none"> <li>• QMS components related to LDTs</li> <li>• Differences in QMS implementation: clinical labs vs. commercial manufacturers</li> </ul>	
2.30pm	Transition to Industry 4.0	
3.30pm	Refreshment Break	
3.45pm	Reflection and Peer Sharing	
4.45pm	Closing Remarks	
5.00pm	End	